Recycling of expired paracetamol-containing drugs as source of useful reagents for an organic synthesis

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ABSTRACT
All types of pharmaceutical waste negatively impact on the environment and human health and require special methods of utilization. In the current study, it is described that the elaboration of utilization methods of one of the most commonly used medicines as paracetamol of various brands and forms on the example of expired and substandard drugs based on acid hydrolysis providing 4-aminophenol with 16%–87% yields. The actuality of obtaining the 4-aminophenol derivatives revealed by their findings in the structure of many biologically active compounds with anticancer, antimicrobial, antioxidant, and cardiovascular activities. In addition, it has been demonstrated that the chemical transformation of paracetamol in capsule and tablet dosage forms providing N-[4-(benzyloxy)phenyl]acetamide as a useful reagent in an organic synthesis in the reaction with benzyl chloride in an alkaline medium. The structures of obtained products and purity were established on the basis of mass spectrometry (LCMS+) techniques. As a result, the simple procedure from moderate to good yield is an important feature of paracetamol-containing drug utilization as a source of different useful reagents for an organic synthesis and industrial production.

INTRODUCTION
The waste of physical, chemical, and biological origin, which create or could create a significant risk to the environment and human health, require special methods and means of recycling. They also include pharmaceutical waste, especially unusable medicines that mainly consist of biologically active synthetic compounds, and their analogs are absent in nature and cause their difficult natural safe disposal (Patil et al., 2015). As a result, the unsatisfactory situation and the unresolved issues of waste management in the pharmaceutical industry are constantly growing during recent decades. Thus, the equivalent amount of pharmaceuticals that is thrown away is approximately 364 tons a year (Lubick, 2010). Despite the existing of various social programs and events which have the main goal to gather expired drugs from people, pharmacies, and hospitals, it still hasn’t been developed the efficient utilization method of this type of production.

According to the results of interviews in Ukraine, 86% of respondents consider that the easiest way to get rid of waste is moving all of the useless medicines in the bin and it is unexpectedly that 16% of total amount of drugs is paracetamol of various brands and forms (Goldman et al., 2015; Hromovyk et al., 2012; Wu et al., 2012). Interestingly, that paracetamol-containing drugs production takes place in 26 countries under more than 247 various brands and dosage forms. As a consequence, the importance of recycling of paracetamol-containing drugs is also notified that these medicines are widely used in the treatment of various diseases and included in top 10 analgesics by recipes and the total net ingredient cost according to the National Statistics Prescriptions. On the other hand, the importance of utilization of paracetamol using simple chemical transformations leads to obtain attractive reagents such as 4-aminophenols and its derivatives like vital structural motifs for the synthesis of variety of biologically active compounds such as antitumor...
(Lozynskyi et al., 2014), antimicrobial (Mkpenie et al., 2016), antioxidant (Bhat and Belagali, 2016), cardiovascular agents (Mota et al., 2015), and steroid sulfatase (El-Gamal et al., 2016) and ribosomal protein kinase inhibitors (Zhou et al., 2016) (Fig. 1).

Therefore, the purpose of this work is to analyze the possibility of utilization based on hydrolysis and alkylation reactions of expired and substandard paracetamol of various brands and forms as a source of 4-aminophenol and its derivatives as promising reagents for an organic synthesis.

**MATERIALS AND METHODS**

The expired and substandard drugs were obtained from pharmacies for further evaluation of their possible utilization. Thus, in current work, paracetamol of various brands and forms (Tylenol extra strength (I) (McNeill Consumer), paracetamol (II) (Stirolbiopharm, Ukraine), Rapidol (III) (“Balkampharma-Dupnitza AD”, Bulgaria), Efferalgan (IV) (Bristol-Myers Squibb, France), and Daleron С (V) (КРКА, Slovenia) were chosen. All chemical reagents were purchased from commercial sources and used without purification. Mass spectra were obtained using electrospay ionization techniques on an Agilent 1100 Series liquid chromatography mass spectrometry (LCMS). The purity of all obtained compounds was checked by thin-layer chromatography (TLC).

**General procedure for the acid hydrolysis of some paracetamol-containing drugs**

A target paracetamol-containing drug (10 g) without prior grinding was refluxed for 15–35 minutes in 10–15 ml concentrated hydrochloric acid (36.5%–38.0%, Sigma-Aldrich), and then left overnight at room temperature. The precipitated crystals were filtered off, washed with methanol (5–10 ml) and dried at room temperature until constant weight.

**General procedure for synthesis of N-[4-(benzyloxy)phenyl] acetamide derived from paracetamol-containing drugs**

A mixture of appropriate not a shredded paracetamol-containing drug (10 mmol), benzylchloride (10 mmol) and potassium hydroxide (11.1 mmol) in 15 ml of ethanol was heated under reflux for 2 hours and then left overnight at room temperature. The precipitated crystals were filtered off, washed with methanol (5–10 ml). Recrystallization from ethanol rendered desired products in pure form.

**RESULTS AND DISCUSSION**

The total active substance content in the expired drugs determined by mass-spectrometry and expressed as N-(4-hydroxyphenyl)-acetamide (Fig. 2). The Figure 2 shows that the content of paracetamol in of the studied drug samples did not change significantly over a period of time according to the LCMS spectra, despite the fact that the use of these expired medicines is prohibited.

In our study, we adopted the method of chemical decomposition and transformation paracetamol of various brands and dosage forms providing to 4-aminophenol and its alkylated analog and established optimum reaction conditions (Scheme 1). The target compounds after the completion of the reactions were obtained as a crystalline state and the reaction medium was removed which contain the auxiliary substances of dosage forms and possible impurities. The obtaining of 4-aminophenol was carried out by acid hydrolysis from the corresponding expired and substandard paracetamol-containing drugs under reflux conditions. The end of hydrolysis of paracetamol was monitored by TLC and after completion of the reaction was obtained target product with various yields. The structure and purity of obtained 4-aminophenol were supported by LCMS spectra and the observed peaks with mass values (M+H)+ confirmed the formation of the product. It should be noted that according to the LCMS data in the crystalline form of 4-aminophenol was observed a small amount of impurity at m/z 157.1 (corresponding to N-(4-hydroxyphenyl)-acetamide) (Fig. 3). As a result, the qualitative content analysis of paracetamol-containing drugs of various brands and forms after acid hydrolysis reveals yields of 4-aminophenol hydrochloride in the range of 16%–87% (Table 1).
Figure 2. Chromatogram corresponding to studied drug samples (I–III, V).

Scheme 1. The synthesis of 4-aminophenol and N-[4-(benzyloxy)phenyl]acetamide.

Figure 3. LCMS spectra of paracetamol hydrolysate and structure of fragments.
To expand our investigation, we then studied the reaction of paracetamol-containing drugs with alkylated reagent benzyl chloride in an ethanolic solution of potassium hydroxide under heating conditions, providing N-[4-(benzyloxy)phenyl] acetamide. The formation of a higher percent of target product was observed by using paracetamol in a capsular form unlike tablets, 58% and 50% yield, respectively (Table 2). Their identity was confirmed in the LCMS analysis which showed, for their peaks molecular ions at m/z 157.2, 159.2, 242.2, and 243.3 corresponding to N-(4-hydroxyphenyl)-acetamide as slight admixture and target N-[4-(benzyloxy)phenyl]acetamide (Fig. 4).

The method of chemical decomposition of drugs and structure-related compounds is a platform for synthesis of a variety of useful acids, aldehydes, alcohols, and amines, as well as fuels (Adsul et al., 2011). In addition, the chemicals which are obtained using this principle could be repeatedly utilized for library synthesis of various molecules according to target-oriented synthesis and diversity-oriented synthesis (DOS) approaches (Burke and Schreiber, 2004). Interestingly, the methods of utilization of paracetamol providing 4-aminophenols on the basis of both synthetic approaches lead to obtain some biologically relevant heterocyclic systems such as thiazole (Subtel’na et al., 2010), thiopyranothiazole (Lozynskyi et al., 2014), pyridine (Kamal et al., 2016), benzothiazole (Bhat and Belagali, 2016), indole (Mkpenie et al., 2016), and isoindole (Zhou et al., 2016). Thus, after the completion of hydrolysis based on above-mentioned synthetic methodologies were observed the variation of 4-aminophenol content in the acid hydrolysate and could be attributed to the effect of different auxiliary substances in dosage forms which prevent to complete hydrolysis of 4-acetamidophenol as confirmed by LCMS data. As a result, the obtained results show that the paracetamol in suppository form isn’t favorable for chemical decomposition providing to 4-aminophenol due to a high percent of impurities, especially in combining utilization with tablets and capsules. On the other hand, the usage alkylated analogs of 4-aminophenol, especially 4-amino(acetamido) phenol building blocks provides a unique opportunity to access of organic dyes and useful reagents for synthesis of drugs, photo and film materials etc. (Ravelli and Fagnoni, 2012). As a result, the elaboration of a method of alkylation reaction of paracetamol allowed to obtain useful reagent for organic an synthesis such N-[4-(benzyloxy)phenyl]acetamide with high efficiency.

### Table 1. The comparative analysis of the content of 4-aminophenol hydrochloride in paracetamol-containing drugs after acid hydrolysis.

<table>
<thead>
<tr>
<th>Brand and form of paracetamol</th>
<th>The total weight of paracetamol-containing drug (g)</th>
<th>Yield of 4-aminophenol hydrochloride (g)</th>
<th>Yield of 4-aminophenol hydrochloride (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tylenol extra strength, tablets, 500 mg №100, McNeill Consumer and Specially Pharmac., USA (I)</td>
<td>10</td>
<td>3.18</td>
<td>44</td>
</tr>
<tr>
<td>Paracetamol, capsules 325 mg №12, Stirolbiopharm, Ukraine (II)</td>
<td>10</td>
<td>6.38</td>
<td>87</td>
</tr>
<tr>
<td>Rapidol, tablets, 250 mg №6x2, “Balkanpharma-Dupnitza AD,” Bulgaria (III)</td>
<td>10</td>
<td>2.38</td>
<td>32</td>
</tr>
<tr>
<td>Efferalgan, suppositories 150 mg №10, Bristol-Myers Squibb, France (IV)</td>
<td>10</td>
<td>1.15</td>
<td>16</td>
</tr>
<tr>
<td>Daleron C gran., 500 mg №10, KPKA, Slovenia (V)</td>
<td>10</td>
<td>3.02</td>
<td>42</td>
</tr>
</tbody>
</table>

### Table 2. The comparative analysis of the content of N-[4-(benzyloxy)phenyl]acetamide after alkylation paracetamol-containing drugs benzyl chloride.

<table>
<thead>
<tr>
<th>Brand and form of paracetamol</th>
<th>The total weight of paracetamol-containing drug (g)</th>
<th>Yield of N-[4-(benzyloxy)phenyl]acetamide (g)</th>
<th>Yield of N-[4-(benzyloxy)phenyl]acetamide (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tylenol extra strength, tablets, 500 mg №100, McNeill Consumer and Specially Pharmac., USA (I)</td>
<td>10</td>
<td>9.3</td>
<td>58</td>
</tr>
<tr>
<td>Paracetamol, capsules 325 mg №12, Stirolbiopharm, Ukraine (II)</td>
<td>10</td>
<td>8.0</td>
<td>50</td>
</tr>
</tbody>
</table>

**Figure 4.** LCMS spectra of paracetamol-containing drug alkylation reaction products and structure of fragments.
in terms of minimization of synthetic steps together with maximization of complexity. Therefore, alkylation reaction of paracetamol-containing drugs would suggest that the properties of adjuvants in capsule and tablet dosage forms slightly effect on the yield of a target product $N$-[4-(benzyloxy)phenyl]acetamide and allow their combining utilization under given reaction conditions.

CONCLUSIONS

The outcome of the study indicated that the using simple chemical transformation such hydrolysis and alkylation is one of the effective methods of utilization of paracetamol-containing drugs. Thus, it has been reported that the convenient and efficient method of acid hydrolysis of paracetamol of various brands and forms providing 4-aminophenol with good yields. In addition, it was developed an efficient protocol for the synthesis of $N$-[4-(benzyloxy)phenyl]acetamide as commercially attractive reagent from capsule and tablet forms of paracetamol and benzyl chloride in an alkaline medium. As a result, the obtained data suggest the prospect of development of new eco-friendly methods of chemical decomposition of various drugs for obtaining different useful reagents for organic synthesis and industrial production.

REFERENCES


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